



STEP-BY-STEP GUIDE FOR FLUSHING A VACUUM BLOWER

***Always follow your equipment manufacturer's recommendations.
The general blower flushing process includes the following steps:***

1. Prepare the Equipment

- Park the unit in a safe, well-ventilated area.
- Verify the blower is at normal operating temperature.
- Ensure all safety procedures and PPE requirements are followed.

2. Bring the Blower to Operating Speed

- Engage the PTO with the truck at the lowest possible engine RPM.
- Leave Blower in neutral.

3. Introduce the Flushing Fluid

- Once machine is running, open the 'Flush Valve'
- Leave the valve open for 3 to 5 seconds.

4. Allow the Flushing Fluid to Circulate

There will be less vacuum to pull the fluid through the lines.

- Monitor the tank and fluid reservoir while the flushing fluid circulates through the system.
- Allow the fluid level in the reservoir to decrease by approximately $\frac{1}{2}$ inch during the flushing process.

5. Continue Until Clean

- Close the Flush Valve and leave Blower running in neutral for 30 seconds to one minute.

6. Fluid Drain

- Place the Blower into 'Pressure Mode' to force the Flushing Fluid into the moisture trap system.
- Disengage the PTO.
- Drain the fluid that has collected in the moisture trap system.